

10 8 FEB 2005

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
19 February 2004 (19.02.2004)

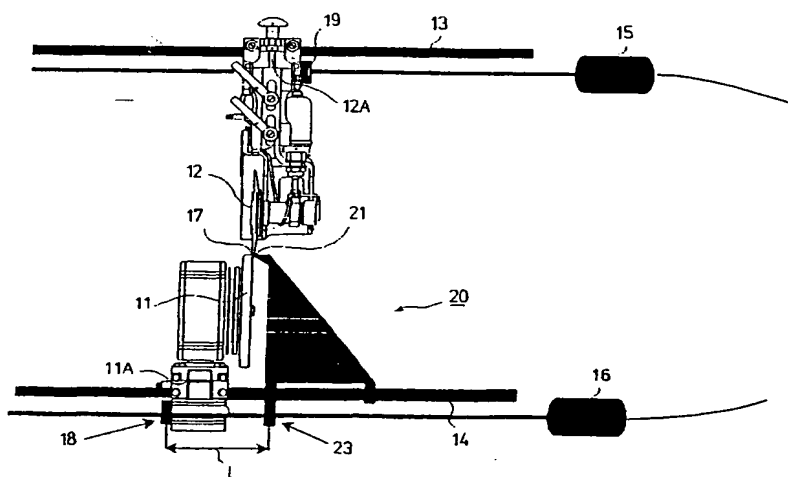
PCT

(10) International Publication Number  
**WO 2004/014619 A1**

- (51) International Patent Classification<sup>7</sup>: **B26D 7/00**
- (21) International Application Number: **PCT/FI2003/000594**
- (22) International Filing Date: **7 August 2003 (07.08.2003)**
- (25) Filing Language: **Finnish**
- (26) Publication Language: **English**
- (30) Priority Data:  
20021454 **8 August 2002 (08.08.2002) FI**
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- (81) Designated States (national): **AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.**
- (84) Designated States (regional): **ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).**

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(54) Title: **METHOD AND DEVICE FOR CALIBRATING THE POSITION OF BLADES OF A SLITTER-WINDER OF A PAPER OR BOARD MACHINE**



(57) Abstract: The invention relates to a method for calibrating the position of blades of a slitter-winder of a paper or board machine, which blades (11,12) are attached to blade carriages (11A,12A) or the like disposed on guides (14,13) or the like, in which method the position of the blades (11,12) of the slitter-winder is measured by means of a multipoint measurement method, whereby the position of the blade carriage (11A,12A) of the respective blade (11,12) is measured. In the method the position of the blades (11,12) is calibrated with a calibration tool (20). A positioning member (21) of the calibration tool (20) is arranged to touch a slitting edge (17) of the blade (11) to be calibrated. The position of the calibration tool (20) is measured by means of the multipoint

measurement method and the position of the slitting edge (17) of the blade (11) is determined based on the measurement result of the position of the calibration tool (20). The invention also relates to a device for calibrating the position of blades of a slitter-winder of a paper or board machine, which device is disposed in connection with the slitter-winder of the paper or board machine, which slitter-winder comprises pairs of blades comprising a top blade (12) and a bottom blade (11), attached to their respective blade carriages (11A,12A) arranged to be movable along a guide (14,13) or the like, in connection of which slitter-winder means (15,16,18,19) are arranged for measuring the position of the blades (11, 12). In the method the device used for calibrating the position of the blades (11,12) is a calibration tool (20) which is arranged to be attached to the same guide (14) with the blade (11) to be calibrated. The calibration tool (20) comprises a means (21) for indicating the slitting edge (17) of the blade (11) and means (23,16) for measuring the position of the calibration tool (20).

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